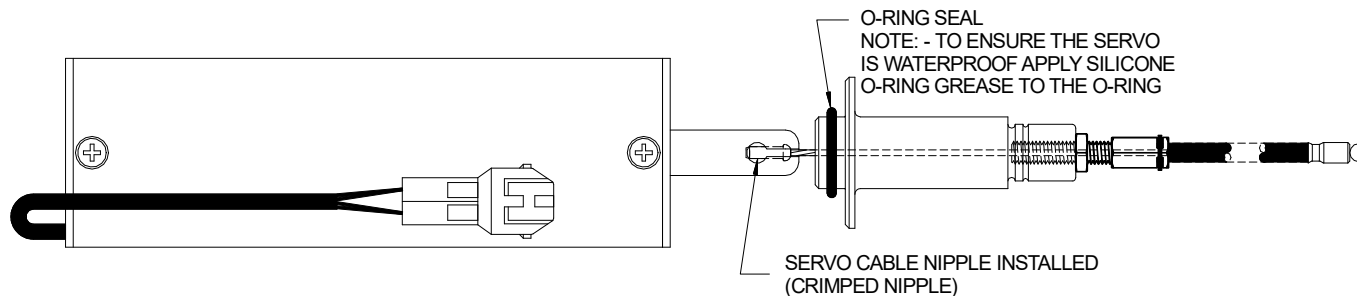


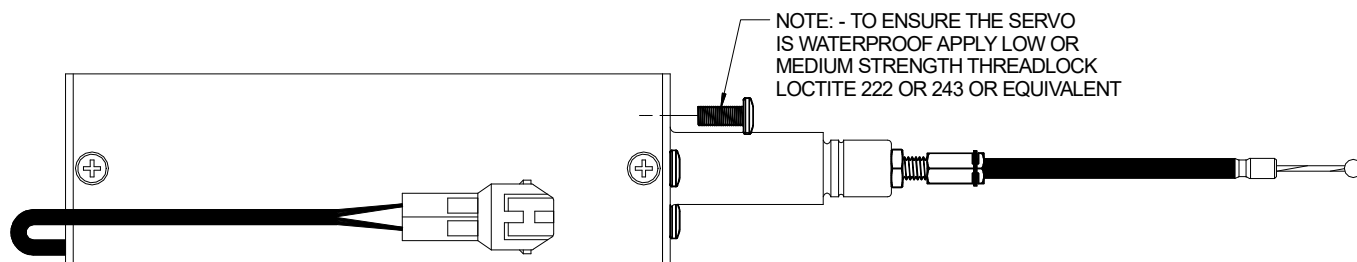
STEP 2: APPLY SILICONE O-RING GREASE TO O-RING. SLIDE O-RING ON TO NOSE. (WEATHER SEAL O-RING).

HOOK CABLE NIPPLE IN TO SERVO UNIT.



STEP 3: APPLY MEDIUM THREADLOCK (LOCTITE 243 OR SIMILAR) TO M5 SCREWS.

SCREW NOSE TO SERVO UNIT BUT DO NOT OVERTIGHTEN SCREWS



STEP 4: APPLY SILICONE SPRAY LUBRICANT TO RUBBER BOOT.

CHECK WIRE RING CLIP IS SECURE BEFORE INSTALLING BOOT.

SLIDE ON TO SERVO.

